

# MATERIAL SAFETY DATA SHEET

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Date Of Issue: March 2019

FQ25 Chocolate Brown Underglaze

**Not classified as Hazardous According To Criteria Of Safe Work Australia.**

## IDENTIFICATION

**Product name:** Cesco™ Brush-on Underglaze

**Code:** FQ25 Chocolate Brown Underglaze

## COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS number	Proportion:
Chemical Name		
Zinc Iron Chromite brown spinel	68186-88-9	>60%
Iron Cobalt Chromite spinel	68186-97-0	<10%
Frit	65997-18-4	<10%

Ceramic stains are blended mixtures of pigments formed by high calcination with silica &/or feldspar.

Frit is a chemically reacted mixture of inorganic substances in the form of essentially insoluble glassy silicates.

Underglazes are milled mixtures of ceramic stains and small amounts of milling additives, for application on ceramic surfaces under transparent glaze.

## PHYSICAL DESCRIPTION/PROPERTIES

Appearance: Dark Brown viscous liquid  
Odour: Negligible  
Boiling point: Not applicable  
Melting point: >400° C.  
Vapour pressure: Not applicable  
Specific Gravity: Approximately 4.5  
Flashpoint: Not applicable  
Flammability: Does not burn  
Solubility in water: Negligible

## HEALTH HAZARD INFORMATION

### Health effects:

#### Acute

Ingestion: Product has low solubility.  
Ingesting small amounts is unlikely to cause any severe health risks.  
Large oral doses may cause gastrointestinal irritation.

Inhalation: Breathing dust/fumes may cause respiratory irritation and discomfort.

Skin & Eye contact: Dust may irritate the eyes and skin  
Acts as nuisance dust.

#### Chronic

Chronic Exposure: Prolonged exposure to dust may lead to pulmonary problems.

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## First Aid Measures:

Eye Contact                      Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician if irritation persists.

Ingestion:                         Rinse mouth. Do not induce vomiting. Seek medical advice.

Inhalation:                        Move to fresh air. If breathing has stopped, apply artificial respiration and seek medical attention.

Skin contact:                      Wash off with soap and plenty of water.

Advice to Doctor:                Treat symptomatically.

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## PRECAUTIONS FOR USE

### Exposure Standards

CAS 14808-60-7	Silica, crystalline, Quartz NOHSC TWA:                      0.2mg/cubic metre
CAS 7440-47-3	Chromium (III) Compounds. (as Cr) NOHSC TWA:                      0.5mg/cubic metre
CAS 7440-48-4	Cobalt metal, dust and fume. (as Co) NOHSC TWA:                      0.5mg/cubic metre (Sensitiser)
CAS 7440-02-0	Nickel, Metal & Insoluble Compounds (as Ni) NOHSC TWA:                      1.0mg/cubic metre (Sensitiser)
CAS 1303-96-4	Borax, anhydrous & pentahydrate NOHSC TWA:                      1.0 mb/cubic metre
CAS 7440-67-2	Zirconium compounds, (as Zr) NOHSC TWA                      5.0mg/cubic metre NOHSC STEL                      10.0mb/cubic metre

Pigments are formed by high temperature calcination. Therefore they do not necessarily have any of the properties of their component oxides or metals.

Frit is produced by rapidly quenching a molten mixture of inorganic substances in glassy form from high temperature, thereby confining the substances into the frit as chemically reacted non-migratory components in the form of silicates or other essentially insoluble substances.

## Personal protection

VENTILATION:                      Use local exhaust ventilation to keep air contaminants below their TWAs

PERSONAL PROTECTION:                      Safety glasses/goggles  
Cotton work gloves  
Apron or overalls  
Face mask or respirator conforming to AS1715 for dust

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## SAFE HANDLING INFORMATION

### Accidental release measures

Clean up/Disposal: For small spills or leaks, wash with plenty of water.  
For large spills pick up as much as possible and dispose of in closed containers, wash the remainder with plenty of water.

Personal Protection: Wear apron or overalls, rubber gloves, chemical goggles or safety glasses.

### Handling and storage

Wear personal protective equipment.  
Wash thoroughly after handling.

Keep lids on containers tightly closed.  
Store away from consumables.

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## FIRE/EXPLOSION HAZARD

### Fire Fighting Measures

Product is not combustible  
No limitations for fighting surrounding fire.

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## TRANSPORT INFORMATION

This product is not classified for transport as a dangerous good as defined in the ADG Code or the IMDG code.

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The information contained in this Safety Data Sheet is correct to the best of our knowledge at the date of publication and whilst every care has been exercised in the preparation, Walker Ceramics accepts no responsibility for any use which may be made of the contents.

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