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MATERIAL SAFETY DATA SHEET

CHEMTREC (24-hrs): (800) 424-9300

Section I: Product Information

Identity:CHROMITESynonyms:CHROME ORE, CHROMITE ORE, IRON
CHROMITE; CHROME SAND

Trade Names: CHROMOX; ChromeCAST;

Revision Date: 08/2009

Section II: Hazardous Ingredients

Chemical Name:	<u>CAS #</u>	OSHA PEL	ACGIH TLV	Percent
Chrome Ore (Cr_2FeO_4) or Cr_2O_3	1308-31-2	1 (as Cr)	0.05 (as Cr)	100

Section III: Physical/Chemical Characteristics

Bulk density:	180-200 lbs/ft ³	Freeze Point:	Solid at STP	% volatile by vol:	0% H ₂ O
Water solubility:	Insoluble	Melting Point:	>3400 °F	Vapor Density:	N/A
pH: (10% aqueous slurry)	N/A	Boiling Point:	N/A	Vapor Pressure:	N/A
Appearance and Odo	r:	Chrome ore is usually bl	ack, but does show so	ome variation from iron-black	to brownish black with some brown

Chrome ore is usually black, but does show some variation from iron-black to brownish black with some brown streaks. Various grades can vary from large pieces down to fine powders. Odorless.

Section IV: Fire and Explosion Hazard Data

Emergency Overview:	Not a fire or spill hazard. Low toxicity; dry dust is a nuisance particulate. Generally, health
Emergency Overview.	
	effects are provided for exposure to dust that may be generated during product transfer and
	handling.
Flammable Properties:	Material will not burn. No unusual fire or explosion hazards.
Extinguishing Media:	Use extinguishing media appropriate to combustibles in the surrounding area.
Protection for Firefighters:	Wet material should be kept out of eyes and off skin. As in any fire, wear self-contained
C C	breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full
	protective gear. Material does not give off toxic fumes in a fire unless molten.

Section V: Reactivity Data	
Stability:	Stable under normal conditions of storage.
Conditions to Avoid:	None under normal conditions.
Incompatibility (materials to avoid):	Chrome ore can react at high temperature with molten alkalies and alkali vapors forming water-soluble chromium saits.
Hazardous Decomposition or Byproducts:	None under normal conditions.
Hazardous Polymerization:	Will not occur.

Section VI: Health Hazard Data

Primary Route of Exposure:	Inhalation
Relevant Routes of Exposure:	EYE CONTACT: Particulate may cause slight to moderate irritation. Abrasive action of dust
	particulate can damage eye.
	SKIN CONTACT: Prolonged or repeated contact may cause slight to moderate irritation.
	INHALATION: Overexposure by inhalation of airborne particulate, dust, or fumes is irritating to the

	nose, throat, and respiratory tract. Inhalation of excessive levels of dust or fumes may be harmful.
	INGESTION: Unlikely route of exposure; no hazard in normal industrial use. Small amounts (<
	tablespoonful) swallowed during normal handling operations are not likely to cause injury,
	however, swallowing larger amounts may cause injury. If ingested in sufficient quantity, may
	cause gastrointestinal disturbances. Symptoms may include irritation, nausea, vomiting,
	abdominal pain, and diarrhea.
Acute and Chronic effects of Exposure:	Excessive, short-term exposure to airborne mineral dusts and particulate may cause upper
	respiratory and eye irritation. Excessive, long-term inhalation of airborne mineral dusts and
	particulate may contribute to the development of bronchitis, reduced breathing capacity, and may
	lead to the increased susceptibility to lung disease.
Signs and Symptoms of Exposure:	(Dust) tearing of eyes, burning sensation in the throat, cough, chest discomfort.
Aggravation of Pre-existing Conditions:	The excessive inhalation of mineral dust may aggravate pre-existing chronic lung conditions such
	as, but not limited to, bronchitis, emphysema, and asthma.
Reproductive Hazards:	Not a reproductive hazard.
Emergency and First Aid Procedures:	EYE CONTACT: Flush eyes immediately with water for at least 15 minutes. Seek medical attention if irritation persists.
	SKIN CONTACT: Immediately wash affected area with mild soap and water to remove any dust
	adhering to the skin. Seek medical attention if irritation develops or persists.
	INHALATION: If exposed to excessive levels of dust or fumes, remove to fresh air and seek
	medical attention if cough or other symptoms develop. If not breathing, give artificial respiration or
	give oxygen by trained personnel, and get medical attention.
	IF INGESTED: Unlikely route of exposure. If ingested in sufficient quantity and victim is
	conscious, give 1-2 glasses of water or milk. Never give anything by mouth to an unconscious
	person. Leave decision to induce vomiting to qualified medical personnel, since particles may be
	aspirated into the lungs. Seek immediate medical attention.

Section VII: Precautions for Safe Handling and Use

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:	CONTAINMENT: Product is dry solid (granular or powder) and not readily soluble in water. However, prevent spilled product from entering streams, water bodies, and wastewater systems. CLEANUP: Vacuum or sweep up dry material and place in a container for reuse. Avoid creating excessive airborne dust. Cleanup personnel need to wear approved respiratory protection (air- purifying or air-supply), gloves, long-sleeved clothing and goggles to prevent irritation from contact and inhalation. EVACUTATION: Isolate hazard area. Keep unnecessary and unprotected personnel from entering.
	POTENTIAL ENVIRONMENTAL EFFECTS: Derived from natural ores; no adverse environmental effects known. However, prevent spilled product from entering streams, water bodies, and wastewater systems.
Waste Disposal Method:	COLLECTION: If possible, collect and reuse spilled product. DISPOSAL METHOD: Follow all applicable Federal, State, and local laws, rules, and regulations regarding the proper disposal of this material.
Handling and Storing Precautions:	Minimize dust generation and accumulation. Avoid breathing dust. Avoid contact with skin and eyes. Store in a cool, dry area. Keep container closed when not in use.
Section VIII: Control Measures	
Engineering Controls:	If user operations generate dust, fume, or mist, use ventilation to keep exposure to airborne
Eye Protection:	contaminants below the exposure limits listed in Section 2.
Skin Protection:	Corrosive to eyes. Wear protective safety goggles when dust generation is likely.
Respiratory Protection:	Wear clothing sufficient to cover the skin, safety shoes, and leather gloves for hand protection against dry material.
	Use NIOSH/MSHA approved respiratory protection (air purifying or air supplying) when concentrations are above exposure limit value. A respiratory protection program that meets OSHA 29 CFR part 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant the use of a respirator.
Work and Hygienic Practices:	Wash thoroughly after using product. Wash contaminated clothing. Wash hands before eating or drinking.

Note: Prince Minerals, Inc.'s chromite ore is mined from the Transvaal Region of South Africa. This ore and the unreacted ore component of the chromite ore processing residue are exempt from the reporting requirements under Section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (EPCRA) and Section 6607 of the Pollution Prevention Act of 1990 (PPA). See 66FR24066 for complete citation.

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